

**GROUP 230 CUTTING & GRINDING DISCS**



**Depressed Centre Cutting & Grinding Discs**

- For general-purpose use on metals.
- For use on stone and non-ferrous materials.
- For use on stainless steel.

**Grade X24** - Special, for use on cast iron.

**Type 27 Depressed Centre Grinding**

Manufactured to assure operator safety and optimum performance. For use with all portable angle grinders. Not to be used for 'free hand' or wet grinding.

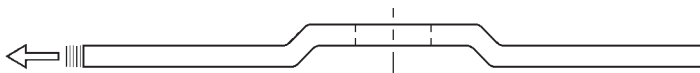
**Optimum angle for use 25 to 35°.**



Size (mm)	Box Quantity	Grade	Weight Per 50	Order Code YRK-230
100 x 5 x 16	25	A30RBF	4.20kg	-0120K
100 x 6 x 16	25	A30RBF	6.20kg	-0160K
115 x 5 x 22	25	A30RBF	5.80kg	-1120K
115 x 6 x 22	25	A30RBF	8.00kg	-1160K
125 x 6 x 22	25	A30RBF	9.40kg	-2160K
180 x 5 x 22	10	A30RBF	14.2kg	-3120K
180 x 6 x 22	10	A30RBF	18.4kg	-3160K
180 x 6 x 22	10	R30RBF	18.4kg	-3660K
230 x 6 x 22	10	A30RBF	28.8kg	-4160K
230 x 6 x 22	10	X24RBF	26.0kg	-4180K

**Type 42 Depressed Centre Cutting**

Manufactured to assure operator safety and optimum performance. For use with all portable grinders/cut-off machines. Not to be used for 'free hand' cutting and importantly not to be used for grinding.



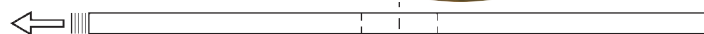
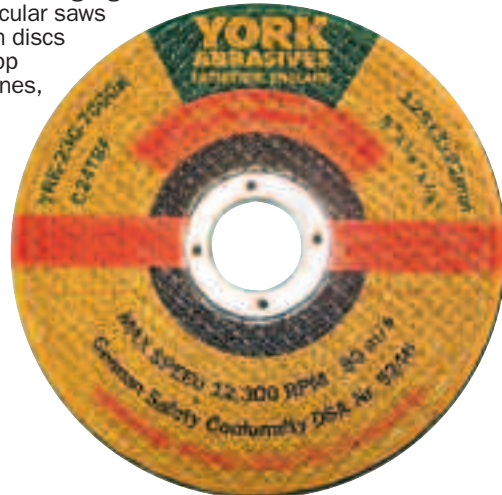
Size	Grade	Weight Per 50	Order Code YRK-230
100 x 3 x 16	A30TBF	3.30kg	-0080K
115 x 3 x 22	A30TBF	3.90kg	-1080K
125 x 3 x 22	A30RBF	4.30kg	-2080K
180 x 3 x 22	A30TBF	10.6kg	-3080K
230 x 3 x 22	A30RBF	15.0kg	-4080K

**Flat Reinforced Cutting Discs**

- Grade A30** - For general-purpose use on metals.
- Grade C24** - For use on stone and non-ferrous materials.
- Grade R30** - For use on stainless steel.
- Grade X24** - Special, for use on cast iron.

**Type 41 Flat Reinforced Cutting**

Manufactured to assure operator safety and optimum performance. For use with all portable angle grinders. 180mm to 230mm discs can also be used on circular saws and 300 to 350mm discs are for use with chop saws/cut-off machines, subject to bore compatibility. Not to be used for wet cutting.

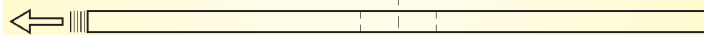


Size (mm)	Grade	Weight Per 50	Order Code YRK-230
100 x 3 x 16	A30RBF	2.60kg	-5080K
100 x 3 x 16	C24RBF	2.60kg	-5800K
115 x 3 x 22	A30TBF	4.00kg	-6080K
115 x 3 x 22	C24RBF	3.50kg	-6800K
125 x 3 x 22	A30RBF	4.20kg	-6950K
125 x 3 x 22	C24TBF	4.30kg	-7000K
180 x 3 x 22	A30TBF	9.20kg	-7080K
180 x 3 x 22	C24TBF	8.50kg	-7800K
230 x 3 x 22	A30TBF	15.0kg	-8080K
230 x 3 x 22	C24TBF	14.6kg	-8800K
300 x 3 x 20	A30RBF	18.8kg	-9080K
300 x 3 x 20	C24RBF	25.0kg	-9090K
300 x 3 x 22	A30RBF	28.8kg	-9800K
300 x 3 x 22	C24RBF	25.0kg	-9810K
355 x 3 x 25	A24NBF	34.6kg	-9920K

**Cutting Discs - Inox**

**Type 41 - Flat Reinforced Cutting**

Flat reinforced cutting discs for use with portable angle grinders. 180mm and 230mm discs can also be used on circular saws. Not to be used for wet cutting. For stainless steel (iron, chlorine and sulphur-free). EN 12413.



Size (mm)	Grade	Max Speed (rpm)	Order Code YRK-230
100 x 1.0 x 16.00		15,200	-4610K
115 x 1.0 x 22.23	A60-TBF Inox	13,300	-4630K
115 x 1.6 x 22.23		13,300	-4640K
125 x 1.0 x 22.23			-4660K
125 x 1.6 x 22.23	A60-TBF Inox	12,200	-4670K
180 x 1.8 x 22.23		8,600	-4690K
230 x 1.8 x 22.23	A36-SBF Inox	6,600	-4710K

**ABRASIVES & POWER TOOLS**



**Depressed Centre & Flat Reinforced Cutting & Grinding Discs**

All Kennedy Depressed Centre and Flat Reinforced Cutting Wheels now carry the 'oSa' (The Organisation for the Safety of Abrasives) mark of approval. 'oSa' is an association of the world's leading abrasives manufacturers. In France, it is mandatory to use only oSa-certified rough grinding wheels and cutting wheels. Similarly in Germany and Italy, it is strongly recommended that abrasive products conform to the relevant EN standards. 'oSa' marked products are guaranteed to meet or exceed the highest worldwide safety standards, including those of the Comite Europeen de Normalisation (CEN), the European standards body that issues EN standards, and of ANSI in the USA.



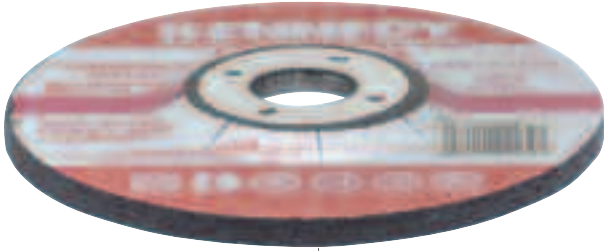
**Type 27 Depressed Centre Grinding**

For use with all portable angle grinders.  
Not to be used for 'free hand' or wet grinding.

**Optimum angle for use 25 to 35°.**

**Grade A30/AS30** - For general-purpose use on metals.

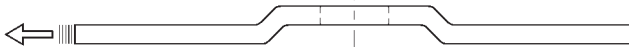
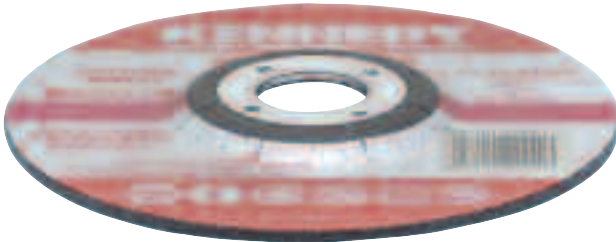
**INOX** - For use on stainless steel (iron, chlorine and sulphur free).



Size (mm)	Grade	Weight Per 50	Order Code KEN-230
50 x 4 x 9.6	A80-QBF	1.02kg	-0050K
50 x 4 x 9.6	A120-QBF	0.90kg	-0060K
100 x 6 x 16	A30-TBF	6.20kg	-0160K
115 x 4 x 22.23	AS30-RBF	5.80kg	-1120K
115 x 6 x 22.23	A30-TBF	8.00kg	-1160K
125 x 6 x 22.23	A30-TBF	9.40kg	-2160K
180 x 6 x 22.23	A30-TBF	18.4kg	-3160K
230 x 6 x 22.23	A30-TBF	28.8kg	-4160K
230 x 6 x 22.23	AS30-INOX-BF	26.0kg	-4200K

**Type 42 Depressed Centre Cutting**

For use with all portable grinders/cut-off machines.  
Not to be used for 'free hand' cutting and importantly not to be used for grinding.



**Grade A24/A46** - For general purpose cutting on metals.

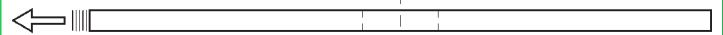
Size (mm)	Grade	Weight Per 50	Order Code KEN-230
100 x 3 x 16	A24RBF	3.30kg	-0080K
115 x 3 x 22.23	A24RBF	3.90kg	-1080K
125 x 3 x 22.23	A24RBF	4.30kg	-2080K
180 x 3 x 22.23	A24RBF	10.6kg	-3080K
230 x 3 x 22.23	A24RBF	15.0kg	-4080K

**Type 41 Flat Reinforced Cutting**

For use with all portable angle grinders. 180mm to 230mm discs can also be used on circular saws, and 300 to 350mm discs are for use with chop saws/cut-off machines, subject to bore compatibility. Not to be used for wet cutting.

**Grade A24/A36** - For general-purpose cutting on metals.

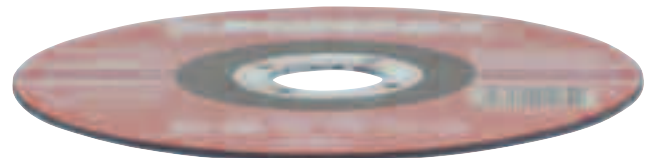
**Grade C24** - For general-purpose cutting on stone.



Size (mm)	Grade	Weight Per 50	Order Code KEN-230
100 x 3 x 16	A24-RBF	2.60kg	-5080K
100 x 3 x 16	C24-RBF	2.60kg	-5800K
115 x 3 x 22.23	A24-RBF	4.00kg	-6080K
115 x 3 x 22.23	C24-RBF	3.50kg	-6800K
125 x 3 x 22.23	A24-RBF	4.20kg	-6950K
180 x 3 x 22.23	A24-RBF	9.20kg	-7080K
230 x 3 x 22.23	A24-RBF	15.0kg	-8080K
230 x 3 x 22.23	C24-RBF	14.6kg	-8800K
350 x 3 x 25.4	A36-RBF	34.6kg	-9920K

**Inox Cut-Off Discs**

For stainless steel (iron, chlorine and sulphur-free).



Diameter x Thickness x Bore (mm)	Grade	Order Code KEN-230
100 x 1.0 x 16.00	AS60T-INOX-BF	-4410K
115 x 1.0 x 22.23	AS60T-INOX-BF	-4430K
115 x 1.6 x 22.23	AS46T-INOX-BF	-4440K
125 x 1.0 x 22.23	AS60T-INOX-BF	-4460K
125 x 1.6 x 22.23	AS46T-INOX-BF	-4470K
180 x 1.6 x 22.23	AS46T-INOX-BF	-4500K
230 x 1.9 x 22.23	AS46T-INOX-BF	-4540K



**Depressed Centre Cutting & Grinding Discs**

A quality range of depressed centre cutting and grinding discs that offer professional performance and assure operator safety. For use with all portable grinders. Manufactured to European safety standards.

Note: Cutting discs not to be used for grinding.

**Cutting discs: Type 42.**

**Grinding discs: Type 27.**

Type	Size (mm)	Grade	Pack Quantity	Order Code SEN-230
Cutting	100 x 3 x 16	A24RBF	10	-1030K
	115 x 3 x 22.23	A24RBF	10	-1130K
Grinding	100 x 6 x 16	A30TBF	5	-1060K
	115 x 6 x 22.23	A30TBF	5	-1160K

